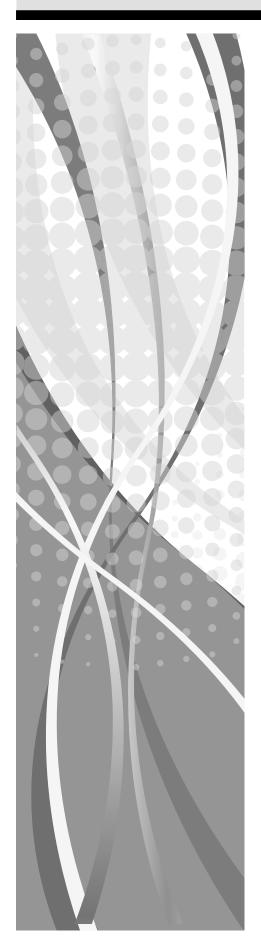
# SEIKO ELECTRIC CO.,LTD.

# **B-TYPE CAM SWITCH**





Rotating Operation (B-type)

Rotating Operation (JB-type)





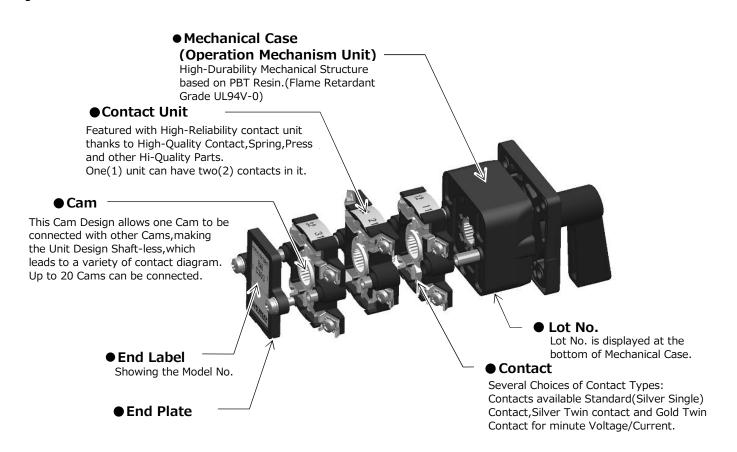
Pull/Push Operation (B-type)

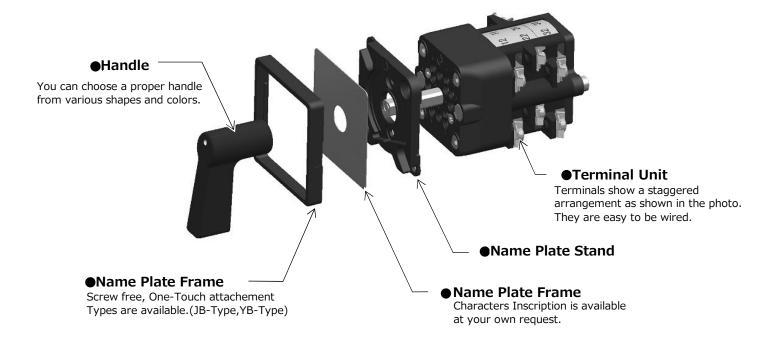
Key Handle Operation

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## **Structure and Features**





# **Compliance Standards**

**NECA C 4520: General Clauses on Control Switch** 

**NECA C 4522: General Clauses on Control Cam Switch** 

JIS C 8201-5-1: Low-Voltage Switch Unit and Control Unit - Chapter No.5

**Control Circuit and Switch Element** 

-Part 1:Electrical Equipment Control Circuit.

JIS C 0920: General Clauses on Water-Proof Test on Electric Equipment and Wiring Materials. IP40 (Panel Surface)

# **Rated Values and General Charactaristics**

\*\* See page A-71 for explanation about Twin-Contact.

Specification Item		Single Contact(Standard)	Twin Cont	act *		
Specification It	.em	Silver Contact	Silver Contact(V-Type)	Gold Contact(G-Type)		
Rated Insulation Voltage			600V			
Rated Flowing Cui	rrent	10A	5A	1A		
Contact Resista	nce		100MΩ or up (500V Megger	·)		
Contact Resistance(Init	ial Value)	$50 \text{m}\Omega$ or less	$20 m\Omega$ or less	$15 \text{m}\Omega$ or less		
Tanana and an Bian	Contact		65℃ or under			
Temperature Rise	Terminal		50℃ or under			
Impact Resistan	ce		50G			
Vibration Resista	nce		2G			
Storage Temparature	Range	-40°C∼+70°C (but,Shall never cause freezing.)				
Operating Temparature Range		$-20$ °C $\sim$ +60°C (but,Shall never cause freezing.)				
Operating Humidity	Range	45%~85%Rh (but,No dewdrops.)				
Withstand Voltage	е	AC 2,500V / One (1) Minute				
Impulse-Withstand V	oltage	$\pm 7,000V$ (1.2/50 $\mu$ s) / Three (3) Times				
Minimum Operating V and Current(Its ambig circumstances must b	ent	24V 50mA (1.2VA)	5V 10mA (0.05VA)	1V 1mA		
Overcurrent Resist	ance	200A 2 seconds	100A 2seconds	20A 2 seconds		
Switching ON/OFF Fr	requency	1,200 times / hour				
Switching ON/OFF Speed			$2\pi \text{ rad/second}$			
Mechanical Durability		1 million times	300,00	0 times		
Floatrical Durahility	AC	700,000 times	100,000 times			
Electrical Durability	DC	300,000 times	100,00	0 times		

# **Rated Working Voltage and Current(Beaking Performance)**

	DC (Time constant:25ms)				AC (Power Factor:0.4)							
Rated Working	Rated Working Current (A)				Rated Working Current (A)				(A)			
Voltage	Resistance Load Inductive Load		Voltage Resistance Load		Res	sistance L	oad	Ind	luctive Lo	ad		
(V)	Standard	V-Type	G-Type	Standard	V-Type	G-Type	Standard	V-Type	G-Type	Standard	V-Type	G-Type
24	10	5	0.15	6	5	0.10	10	_	0.35	_	_	0.25
48	6	5	0.10	4	3	0.05	10	_	0.16	_		0.11
110	2.5	2.5	0.055	1.5	1.5	0.025	10	5	0.1	6 <b>.</b> 5	6 <b>.</b> 5	0.07
220	0.8	_		0.5	_		7.5	5		4.5	4.5	_
440	_	_	_	_	_	_	3	3	_	2	2	

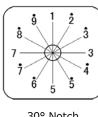
	DC (Time constant:25ms)						
Rated Working	Rated Working Current (A)						
Voltage (V)	2-Contacts Series Resistance Load 2-Contacts Parallel Resistance						
( • )	Standard	Standard V-Type		V-Type			
24	28	5	20	5			
48	22	5	13	5			
110	9	5	4.5	4.5			
220	2.7	_	1.4	_			

# **Operational Instrutions**

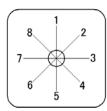
# **Instruction on Rotating Operation**

Operation Method	Descriptions
Manual Return(Notch)	The handle stays at the specified position even after detouching the hand from the handle.
Spring Return	The handle returns automatically to the origin from specified position. (Limit is set at the point of origin.)
Manual & Spring Return (Hybrid)	Composite operation based on Manual and Spring Return Methods.
Spring Return with Position-Sensing(Click)	In this method, you can feel every position at which the handle is set during your operation.

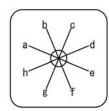
# **Operational Position Code**



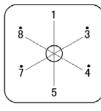
30° Notch



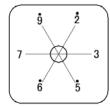
45° Notch



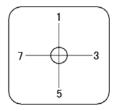
45° Notch (Separation from the center at 22.5°)



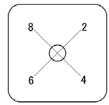
60° Notch



60° Notch (Separation from the center at 30°)



90° Notch



90° Notch (Separation from the center at 45°)

# Manufacturable Operational Angle

 $Remarks: \bigcirc \Rightarrow Manufacturable \quad \triangle \Rightarrow Consultation \ needed \quad \times \Rightarrow Non-Manufacturable$ 

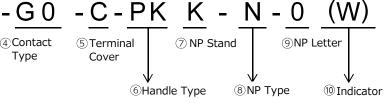
		Notch Angle						
Operation Method	30°	45°	45° (Separation from the center at 22.5°	60°	60° (Separation from the center at 30°)	90°	90° (Separation from the center at 45°)	
Manual Return (Max. Operational Angle:360°)	0	0	0	0	0	0	0	
Spring Return (Max. Operational Angle:90° on single side)	0	0	×	0	×	Δ	0	
Manual & Spring Return Hybrid (Max. Operational Angle:90° on single side)	×	0	×	×	×	×	×	
Spring Return with Position-Sensing(Click)	0	0	×	×	×	×	×	



#### ① Basic Type

This shows NP shape & attachment type. Choose your desired one from the list below.

Code	Spec.
	Screwing Type
В	50
АВ	Screwing Type(Large NP)
JВ	One-Touch Attachment Type)
	54 60 (NP Size : 56.6 x 56.6) One-Touch Attachment Type)
YB	24 54 57 57 57 57 57 57 57 57 57 57



#### 2 Operational Method(See A67~A-70 for Details)

Choose your desired Operation Method.

#### 3 Contact Diagram Code(See A79~A-98 for Details)

Choose your desired Contact Diagram from the List of Contact Diagram.

Fill your desired Contact Diagram specifications on the order sheet on A-115~A-117 for submission to us.

(In case of Made to order Contact Diagram)
Pls specify your order by writing [No. of Unit+X] as follows;

For Example: In case of 3 units ... 3X

In case of 5 units ... 5X

#### 

Choose your desired contact the choices below. Standard(Silver Single) / Silver Twin Contact / Gold Twin Contact

#### ⑤Terminal Cover(See A-72 for Details)

Choose whether Terminal Cover is requied or not.

#### 6 Handle Type(See A-72~A-73 for Details)

Choose your desired Handle Type and Color.

#### Name Plate Stand(See A-74 for Details)

Choose your desired color of NP stand.

#### ® Name Plate Type(See A-74 for Details)

Choose your desired type(materials) of Name Plate.

#### 9 Name Plate Letter(See A-74~A-77 for Details)

Specify your desired letter to be used for Name Plate.

#### ① Indicator(See A-78 for Details)

Indicator shall be attached only when Spring Return(45°) is selected as operational method.

\*Indicator cannot be attached to AB-type,YB-type or Acrylic Name Plate.

# **Operation Method**

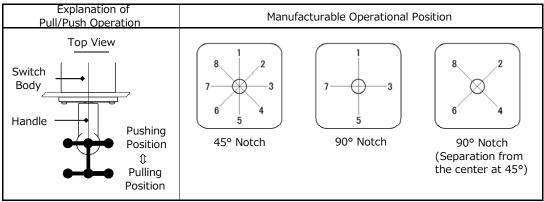
## In Case of Rotating Operation Only

Choose the proper code in the list below in case of Rotating the Handle to Left or Right Only.

Code	Ν	R	RX	
Rotating	Manual Return	Spring Return Spring Return(Click)		
Operation Pattern		<b>← →</b>	<del></del>	
Code	R2	R8	NR2	NR8
Rotating	Spring Return to 2.	Spring Return to 8.	Manual return from 8 to 1. Spring Return from 2 to 1.	Spring return from 8 to 1. Manual Return from 2 to 1.
Operation Pattern	•	•	<b>□</b> → →	← ← □

## In Case of Rotating and PUII/Push Operations

Switch Unit with Handle for Pull/Push Operation is manufacturable only in case that its operational angle is 45° or 90°. Pull/Push Operation means that an operator should push or pull the handle for rotating it.



Code of Pull/Push Operation is composed of [Rotating Operation Code] + [Pull/Push Operation Code] + [Pull/Push Position No.].

Code		- 11/5 1 0 11	Rotating Operation		
Rotating	Pull/Push	Pull/Push Operation	Pushing Position	Pulling Position	
N	SF□	Spring Return to	Unrotatable	Rotatable	
R	SL□	Pushing Position	Rotatable	Unrotatable	
	PF□	Maraual Dahuma	Unrotatable	Rotatable	
	PL□	Manual Return	Rotatable	Unrotatable	
	TF	Spring Return to	Rotatable	Unrotatable	
	TL	Pulling Position	Unrotatable	Rotatable	

Fill in the  $\square$  the proper code of Operational Position for Pull/Push Operation. Mark [0] in case that Pull/Push Operation is needed at every Operational Position. Contact us for details as for the comminations of manufacturable units.

#### Example of Commonly Used Pull/Push Operations

Code	NSF0	NSF1	NSF8	NPF0	NPF1	NPF8
Rotating Operation		Manual Return		Manual Return		
Pull/Push Operation		ation is Possible at Pulling n to Pushing Position	Posision	Rotating Operation is Possible at Pulling Posision /Manual Return to Pushing Position		
Pull/Push Position	Every Position	1	2	Every Position	1	2
Operational Plan		<u></u>				<u> </u>

Code	NPLO	NPL1	NPL8					
Rotating Operation	Manual Return							
Pull/Push Operation	Rotating Operation is Possible at Pushing Posision /Manual Return to Pulling Position							
Pull/Push Position	Every Position	1	8					
Operational Plan								

Code	RSF1	RSL1	RPF1	RPL1	RPL8	
Rotating Operation		Spring Return	Spring	Return		
Pull/Push Operation	Rotating Operation is Possible at Pulling Posision /Spring Return to Pushing Position	Rotating Operation is Possible at Pushing Posision /Spring Return to Pushing Position	Rotating Operation is Possible at Pulling Posision /Manual Return to Pushing Position	Rotating Operation is Possible at Pushing Posision /Manual Return to Pulling Position		
Pull/Push Position	1	1	1	1	8	
Operational Plan	<b>.</b>	•				

Code	NTF0	NTLO	RTF1	RTL1	
Rotating Operation	Manual	Return	Spring	Return	
Pull/Push	Rotating Operation is /Possible at Pushing Posision	Rotating Operation is /Possible at Pulling Posision	Rotating Operation is /Possible at Pushing Posision	Rotating Operation is /Possible at Pulling Posision	
Operation		Spring Return to Pulling Position			
Pull/Push Position	Every	Position	-	ĺ	
Operational Plan				<b>1</b>	

## **Key-Handle Operation(Only for Rotating Operation)**

This section explains how to select Key-Handle with an original key.(Only 45° and 90° Operation can be manufactured.)

Key-Handle Code is configured with [Rotating Operation Code + Key's Insertion/Pulling position No.] Fill the Key's Insertion/Pulling Posision No. into  $\Box$ . Fill  $\Box$  with [0] if you insert/pull the Key at every operational position. Choose the Key No. when you order.



## In Case that Key is Inserted into Only One(1) Place:

Code	Rotating Operation Mark	Operation Angle	Drawing of manufacturable Notch	Key's Insertion /Pulling Position
NK□	Manual Return □	45° 90°	7	At any 1 place
RK1	Spring Return	45°	8 2 7 3	At 1.
R2K2	Spring Return to 2.	. 90°	8 2	At 2.
R8K8	Spring Return to 8.	90	igotimes	At 8.
NR2K□	<b>□</b> →→	45°	8   _2	At 1. or 8.
NR8K□	<del></del> -	40	<b>\(\psi\)</b>	At 1. or 2.

#### **Applicable Key**

- фр				
KEY No.	Key's Shape	Remarks		
В9	Convex Shape	Standard		
В8	Concave Shape	Items		
В3				
B5	Convex Shape (Different Pin Position)			
В7	(2 3. 3. 6. 6	Made		
B1-R	Convex Shape (Only for Clockwise Operation)	to Order		
B1-L	Convex Shape (Only for Unclockwise Operatio	n)		
B2				
В4	Concave Shape (Different Pin Position)			
В6	,			
B10-R	Concave Shape (Only for Clockwise Operation)			
B10-L	Concave Shape (Only for Unclockwise Operation	n)		

#### In Case that Key is Inserted into Two(2) Places:

Code	Rotating Operation Mark	Operation Angle	Drawing of manufacturable Notch	Key's Insertion /Pulling Position
NKO	Manual Return	90°	82	At Two(2) places (8. & 2.)

#### **Applicable Key**

**Applicable Key** 

KEY No.	Key's Shape	Remarks
B8X	Convex Shape	Made
в9Х	Concave Shape	Order

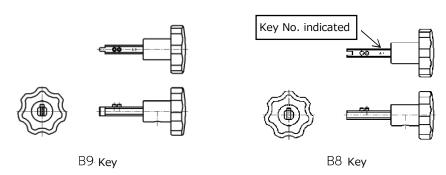
## In Case that Key is Inserted into More than Three(3) Places:

Code	Rotating Operation Mark	Operation Angle		Key's Insertion /Pulling Positior
NKO	Manual Return	45°	8 2 8 2	At More than Three(3) places

# KEY No.Key's ShapeRemarksB2XConvex ShapeMade<br/>toB3XConcave ShapeOrder

#### Reference

<Key Diagram for Reference>



## **Contact Type**

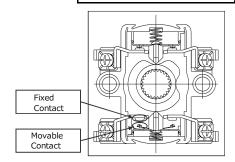
Be sure to specify a proper Integration Unit by referring to the table below, if you choose Silver Twin Contact or Gold Twin Contact.

	Code	Contact Type	Designation Example of Integration Units of Silver Twin/Gold Twin Contact	
Nothing Marked Silver Conta		Silver Contact (Standard)	-	Silver Contact is applied to all the contacts.(Standard)
	O Silver Twin Contact for All Units		V0	Silver Twin Contact is integrated into all the units.
V			V5	Silver Twin Contact is integrated into the 5th unit.
V	v	Silver Twin Contact only for Units Designated in □	V1~3	Silver Twin Contact is integrated into the 1st~3rd units.
	Office Designated III		V1 · 10	Silver Twin Contact is integrated into the 1st and 10th units.
	0	Gold Twin Contact for All Units	G0	Gold Twin Contact is integrated into all the units.
G			G5	Gold Twin Contact is integrated into the 5th unit.
G	_~_	Gold Twin Contact only for Units Designated in □	G1~3	Gold Twin Contact is integrated into the 1st~3rd units.
			G1 · 10	Gold Twin Contact is integrated into the 1st and 10th units.

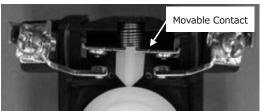
#### Reference

❖Differences between Single contact and Twin Contact

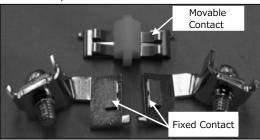
Structure of Contact Unit of B Type Cam Switch



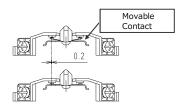
Silver Single Contact (Standard)



Silver Twin/Gold Twin Contact



Wipe Structure of Contact



As illustrated in above, the movable contact slides by about 0.2mm from the start of contacting to the end of the contacting. The material used in the movable contact in Twin Contact is phosphorous bronz. Therefore, the contact has a wiping function to wipe wipe off any oxide-coating or sulfide-coating which happens on the contact surface.

←With the convex-shape of the movable contact, stable contact resistance was realized.



- ·Higher Contact Reliability (Silver Twin Contact)
  We adopted cross bar contact(Bonded contact), not plated contact in order to make its contact
  reliability higher. This type of contact has been used in railway trains thanks to such heigher reliability.
- •Minute Voltage/Current Usage (Gold Twin Contact)

  In the field of minute current, coating or sulfide caoting on the contact surface cannot be removed even by use of arc, which may lead to a rise in contact resistance and cause a contacting failure. However, Gold Contact(Cross bar contact is used for its movable contact) is able to control any rise in contact resistance thanks to its materials' property. Unlike plated contact, no pinholes happen. Therefore, very high level of reliability is secured in case of Gold Contact.

Gold Twin Contact has been used in chemical plants, especially in the environment where any coating tends to happen on contacts and in the field of minute current used for sequencer control and so on.

## **Terminal Cover**

Side Terminal Cover is for protecting the terminal unit from workers' fingers and hands. Upper Terminal Cover is for protecting the terminal unit from falling parts. The combined use of Side Cover and Upper Cover is impossible.

Specification	No Terminal Cover	Side Cover(1~6 Units)*	Upper Cover(1~12 Units)
Code	No Code	С	LC
Appearance			

<sup>\*</sup> Side Cover covers from the side of End-Plate to 6th units in case of 7 or more units.

# **Handle Types**

## No Handle

Code	NN
------	----

# Handle (Standard Size)

Handle	Shape	Chrysanthemum	Pistol	Oval	Stick
	Black	RK	PK	VK	SK
Code	Red	RR	PR	VR	SR
	Green	RM	PM	VM	SM
Appea	rance	241	13	28	21

Handle	Shape	Arrow	Boat
	Black	YK	FK
Code	Red		FR
	Green		FM
Appear	rance	10.5	33 13

# Handle (Large Size)

Handle	Shape	Large Chrysanthemum	Large Pistol	Large Oval	Large Stick
	Black	ARK	APK	AVK	ASK
Code	Red	ARR	APR	AVR	ASR
	Green	ARM	APM	AVM	ASM
Apppea	arance	\$\frac{\phi}{2}\$	50 50 50 50 50 50 50 50 50 50 50 50 50 5	75 A A A A A A A A A A A A A A A A A A A	26

# Special Handle

Handle	Shape	Ball		
	Black	GK		
Code	Red			
	Green			
Apppe	arance	75 25 25 25 25 25 25 25 25 25 25 25 25 25		

Color	Specification
Black	Color close to N1.5
Red	Color close to 7.5R4.5/14
Green	Color close to 7.5BG3/3.5

## Name Plate Stand (Escutcheon)

#### B-Type, AB-Type, YB-Type

Code	Specifications
Ν	No Name Plate Stand
K	Black(Color Close to N1.5)
А	Gray Blue(Color Close to 7.5BG4/1.5)※

#### JB-Type

Code	Specifications						
K	Black(Color Close to N1.5)						
K(S10)	Black (for1.0mm Acrylic Name Plate)						

<sup>\*</sup>Gray Blue Color is not available in case that Basic Type is JB or YB-Type.

## **Name Plate Type**

Code	Specifications / Descriptions	Thickness	(m
Ν	Standard Aluminium NP(Screen Printing+Baking Clear Coating)	0.5	
S	Stainless Name Plate(Delustering Polish)	0.5	
А	Acrylic Name Plate(Backside's Inscription Letter Color:Black) ※	1.0	

<sup>\*</sup> Acrylic Name Plate is not available in case that Basic Type is YB-Type.

## **Name Plate Letters**

Code	Specifications	Remarks
Nothing Filled	No Name Plate	No Name Plate in case of No Mark.
0	Blank	
X	Inscriptions of Customized Letters	See pages A-75~A-76 for the inscription position before specifying the position and letters of inscription.
	Letter-Printed NP	See pages A-77 to checkthe list of Printed Name Plates and choose your desired Name Plate Code.(1~3 digits)

#### Reference

❖ Inscription Letters(Characters) Specification

		Specifications						
Language		Full-size Japanese(Kanji,Hiragana,Katakana) and Half-size English Letters & Figures						
Font	Roundish Gothic	Roundish Gothic Type						
Letter Width	Depends on the	Depends on the number of Inscribed Letters						
No. of Letters Inscribable	N∙S	Up to 10 Full-Size Letters/20 Half-Size Letters of Standard letter Height.						
(per line)	P•Each Operation Position	Up to 4 Full-Size Letters / 8 Half-Size Letters of Standard letter Height.						

Name Plate Spec Details of Inscribed Letters

ou Lette	.13	Nume Hate Spec							
Letter Po	osition	В	В АВ		YB				
N	1 line	4	4.5	4	4				
IN	2 line	2.8	3.2		2.8				
S		3.4	3.5	4	3.4				
Each Operation	1 line	3.4	3.8	4	3.4				
Position	2 line	2.8	3.2	3.2	2.8				
P:		2.7	3	4	2.7				
K (Key	No.)	2	2						

Standard Letter Height

Full-size & Half-Size Mixed Letters



Max No. of letters Inscribed for N section, B-Type

操作開閉器彫刻位置図 3.4 3.4 Full-Size 10 Letters Full-Size 10 Letters 3.4 0123456789ABCDEFGHJK Half-Size 20 Letters Half-Size 20 Letters Full-size & Half-Size Full-size & Half-Size 操作開閉器ABCDEFGHJK Mixed Letters Mixed Letters

Max No. of letters Inscribed for S section, B-Type

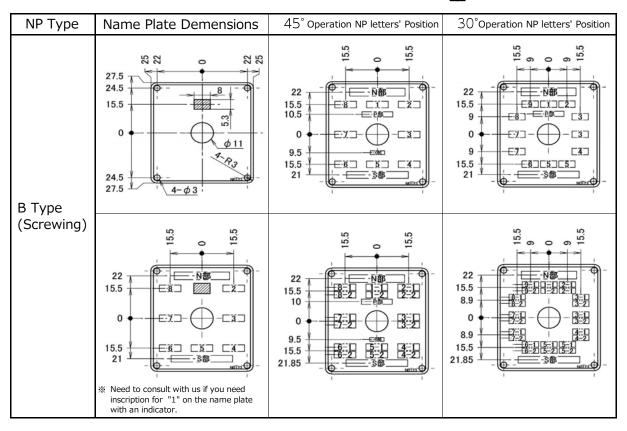
(Sample3) Max No. of letters Inscribed for Each Operaion Position, B-Type

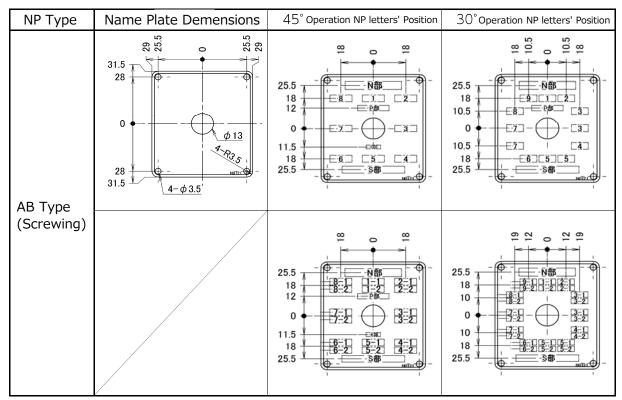
#### \* Inscribing Position

When the 1st line inscription and the 2nd line inscription coexist, the 1st line inscription should be done on the 1st line, and the 2nd line inscription on the second line.

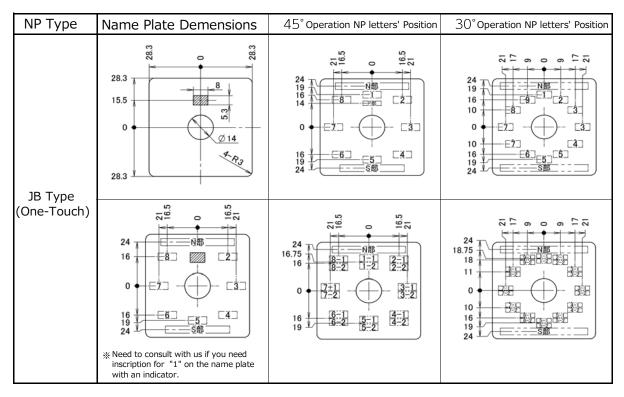
In case of Key Handle, the shaft hole diameter in the center of the name plate shall be  $\Phi$ 15.

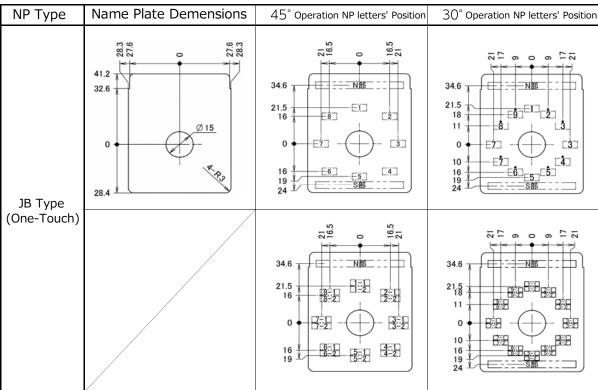
% shows the hole for an indicator.





Parts code may be printed in the right lower section of the aluminium name plate.





Parts code may be printed in the right lower section of the aluminium name plate.

## **Printed Name Plate**

Letters Pre-printed Name Plate is available only when Basic Model is A-Type, AB-Type or JB-Type. (Except for Key-Handle type.)

 $[Remarks] \bigcirc : Printed \ NP \ is \ available \\ \qquad \times : Printed \ NP \ is \ Not \ available \ [Choose \ N-X(to \ be \ inscribed)]$ 

Code	N	6	7	8	1	2	3	4	5	S	B-Type	АВ-Туре	JB-Type	Code
1	交流電流計		切	1	2	3	切				0	0	0	1
2	交流電流計		切	R	S	Т	切				0	0	0	2
4	交流電流計		切	R	S	Т	Ν				0	×	0	4
7	交流電圧計		切	1-2	2-3	3-1	切				0	0	0	7
8	交流電圧計		切	R-S	S-T	T-R	切				0	0	0	8
14	交流しゃ断器			切		入					0	0	0	14
16	電磁接触器			切		入					0	0	0	16
19				手動		自動					0	0	0	19
21				NO.1		NO.2					0	×	0	21
22				切		入					0	0	0	22
31	交流電流計		切	R	Ν	Т	切				0	0	0	31
32	交流電圧計		切	R-N	N-T	T-R	切				0	0	0	32
37				手動	切	自動					0	×	0	37
43				停止		運転					0	×	0	43
50				停止		起動					0	×	0	50
86				現場		中央					0	×	0	86
93				OFF		ON					0	×	0	93
107				閉		開					0	×	0	107
108				単独		連動					0	×	0	108
128				手動	断	自動					0	×	0	128
152	VOLTMETER		0	R-S	S-T	T-R	0				0	×	0	152
154	AMMETER		Т		0		R		S		0	×	0	154
155	AMMETER		0	R	S	Т	Ν				0	×	0	155
156	VOLTMETER	T-R	S-T	R-S	0	R-N	S-N	T-N			0	×	0	156
158	AMMETER		0	R	S	Т	0				0	×	0	158
160	交流電流計		切	R	S	Т	切				0	×	0	160
162				旧盤		新盤				切替開閉器	×	0	×	162
163	遮断器			切		入				引いて操作	0	×	0	163
164	開閉器			切		入				引いて操作	0	×	0	164
165				旧盤		新盤				操作開閉器	0	×	0	165
200	断路器			切		入					×	×	0	200
201	交流遮断器			切		入					×	×	0	201
202	操作場所切換器			直接		遠方					×	×	0	202
203	操作場所切換器			現場		中央					×	×	0	203
204	受電回線選択			1号線		2号線					×	×	0	204
205	受電回線選択			2号線		1号線					×	×	0	205
206	ループ切換			除外		使用					×	×	0	206
207	タップ切換器			手動		自動					×	×	0	207
208	LRTタップ			降圧		昇圧					×	×	0	208
209	電圧計切替器			210V		105V					×	×	0	209
210	交流電圧計		切	1-N	N-2	2-1	切				×	×	0	210
211	交流電流計		切	1	Ν	2	切				×	×	0	211

#### Printed Name Plate with Indicator hole.

Code	N	6	7	8	1	2	3	4	5	S	B-Type	AB-Type	JB-Type	Code
14	交流しゃ断器			切		入					0	×	×	14
16	電磁接触器			切		入					0	×	×	16
22				切		入					0	×	×	22
93				OFF		ON					0	×	×	93

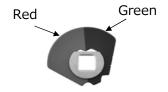
# **Indicator**

Indicator can be additionally mounted only when Operation Method is Spring-Return-Type (Operation Angle45°).Indicator cannot be mounted in case that the basic type is AB-Type and YB-Type, and in case that Acrylic Name Plate is used.

\*Special name plate designed for indicator is used in case that an indicator is additionally mounted.

Code	Indicator
Nothing Filled	W/O Indicator
(W)	W/ Indicator





## **List of Major Contact Diagrams**

Applicable Types: B-Type, WB-Type, WBO-Type, TB1S-Type (TB1-Type), EB-Type, LB-Type, and MSB-Type.

See and carefully check the following table for choosing a proper Contact Diagram.

The number of the units, which can be manufactured, depends on the type and operational specifications you need.

#### Maximum Number of the Unit you can Choose per Type.

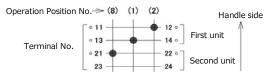
		Operational Specification										
Type	Rotating	Manual Operation	Spring Return	Manual Operation	Spring Return	Manual Operation	Spring Return					
	Pull/Push		$\setminus$	Manual C	peration	Spring						
Е	3	10	6	10	6	10	6					
W	В	10	6									
WE	08	3	3									
TB1S(TB1)		6	5									
EB w/Sig	gnal Light	2	2				2					
EB w/o Si	gnal Light	3	3				3					
LB w/Sig	nal Light	2	2	2	2	2	2					
LB w/o Signal Light		3	3	3	3	3	3					
MSB w/Signal Light		5	5	5	5	5	5					
MSB w/o S	ignal Light	5	5	5	5	5	5					

#### Remarks

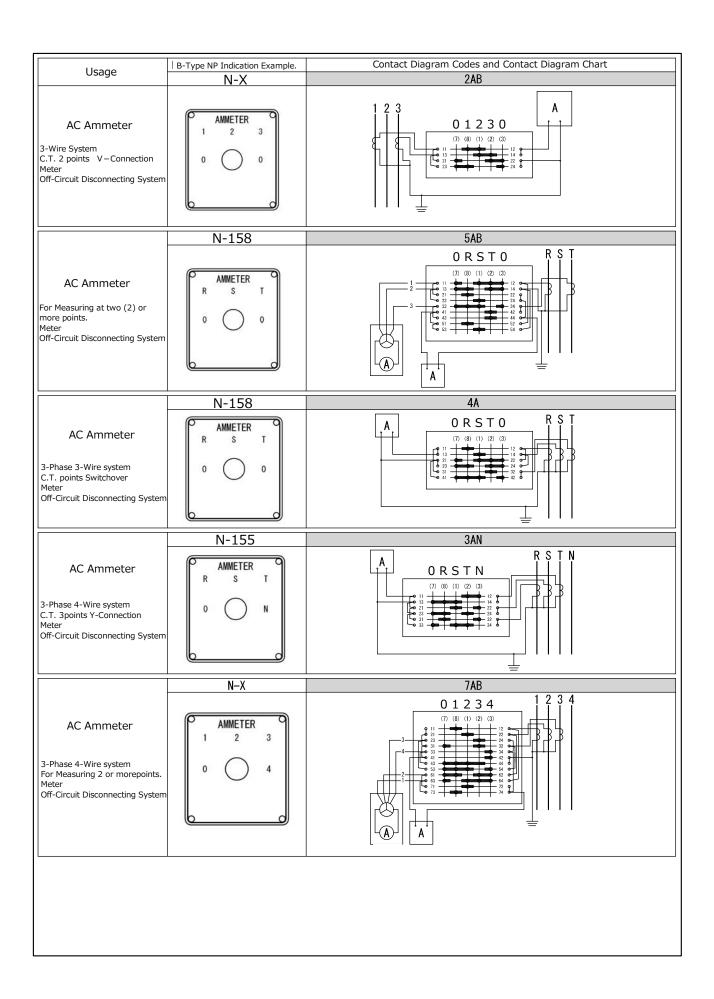
#### Contact's Operation Types and How to Indicate them

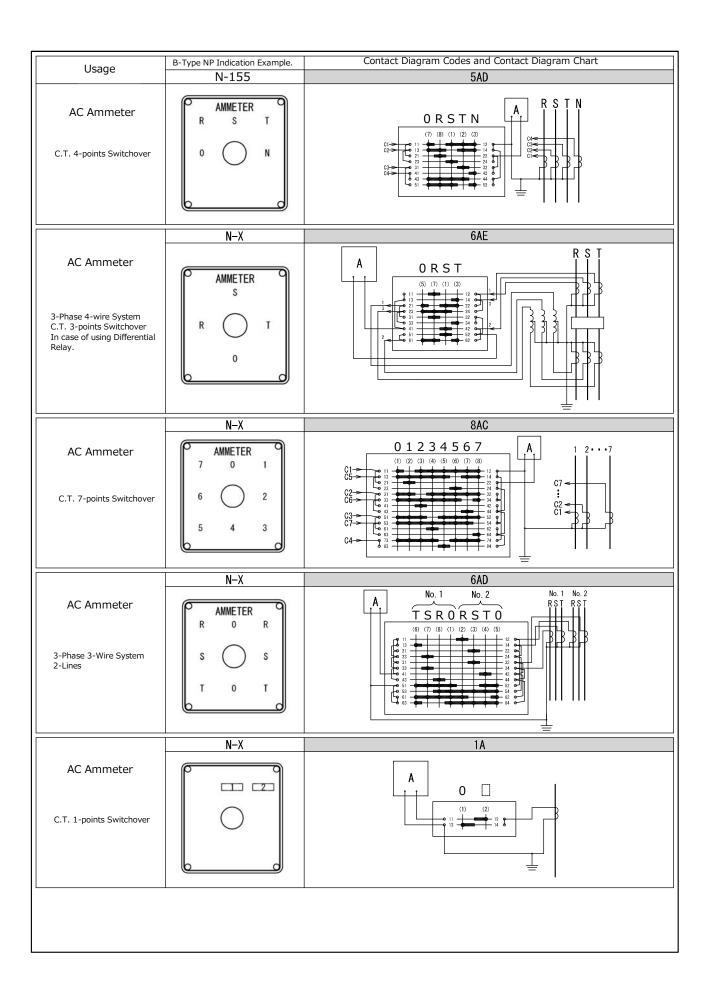
Operation is indicated from the handle of Operation Switch.

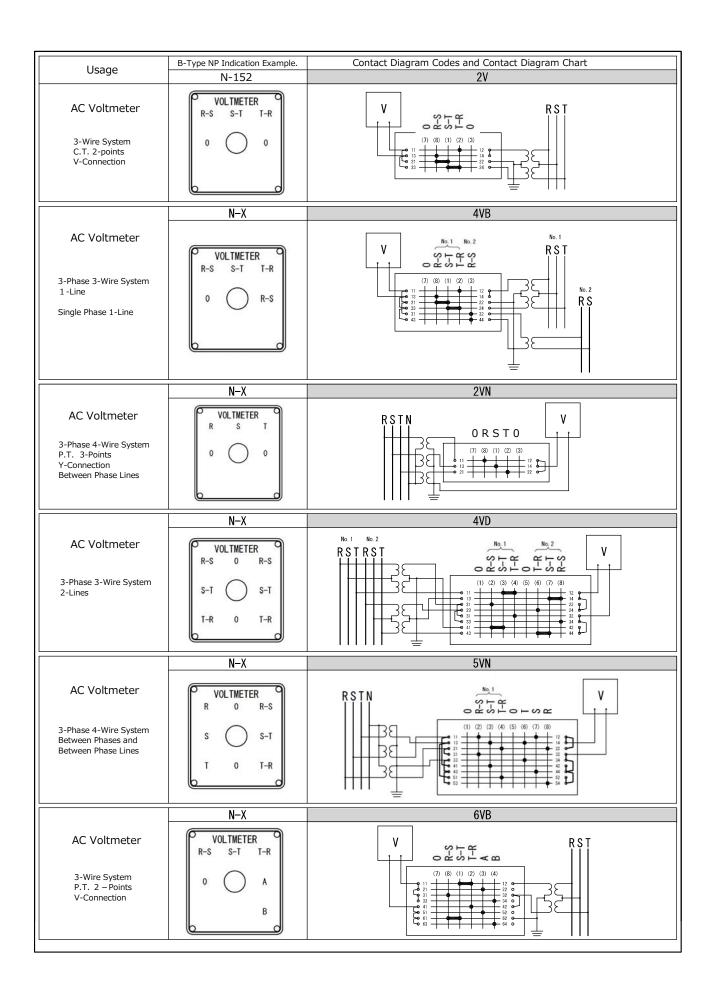


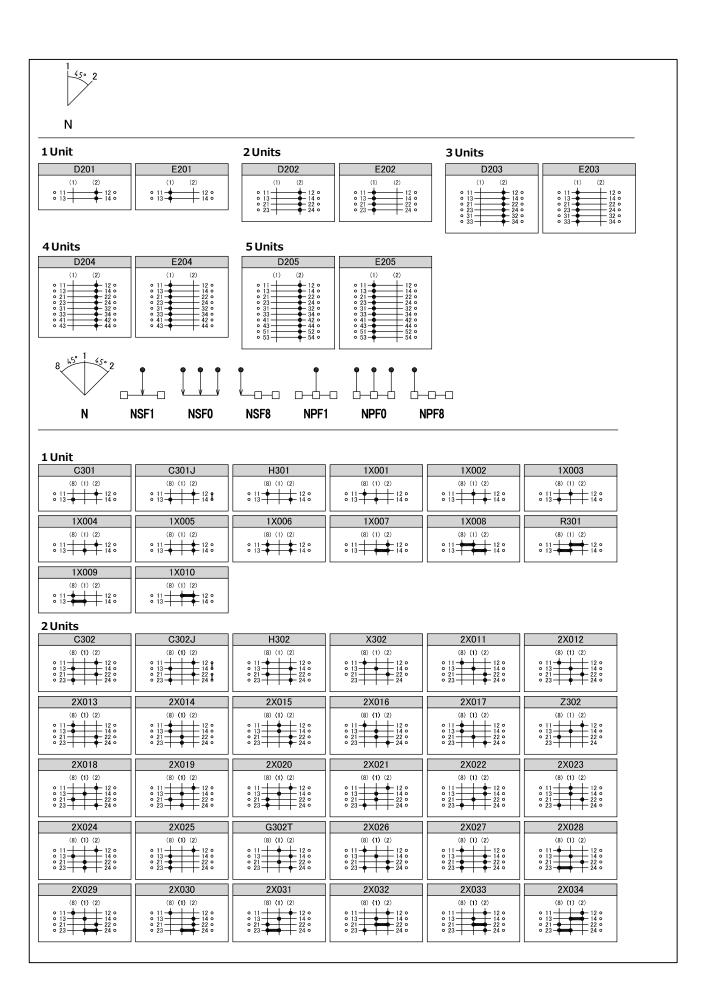


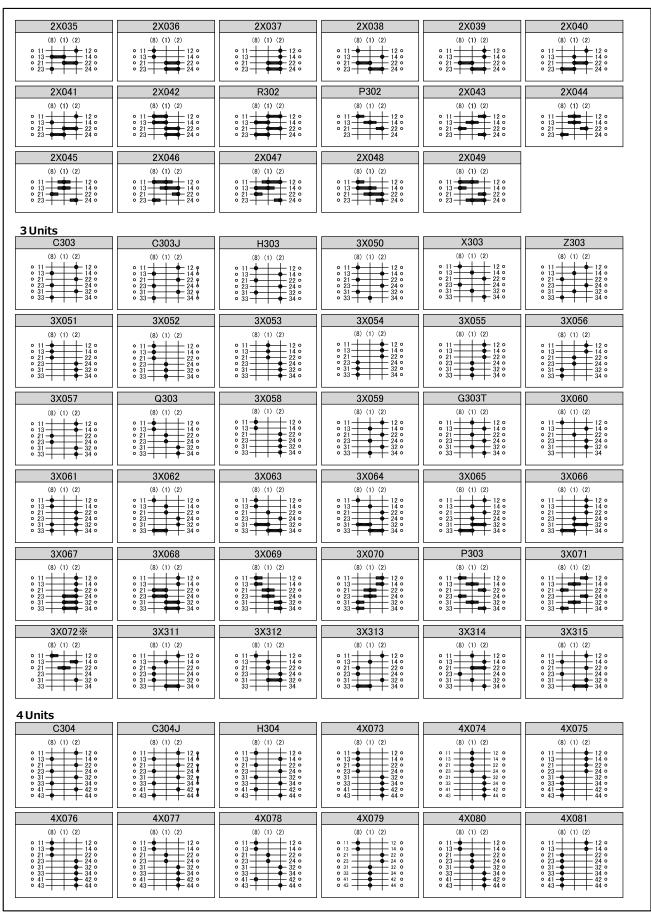
Contact's OperationType	How to Indicate	Details on Operation
Single Contact	(8) (1) (2) • 11	The contact between the terminals turn ON at the designated positions( $ullet$ ).
Continuous Contact	(8) (1) (2) • 11 — 12 • • 13 — 14 •	Contacts on the thick horizontal line turn ON continuously.
Lap Contact (For 45°/90° Operations only)	(7) (8) (1) (2) (3) • 11 12 • 12 • 14 • 14 • 22 • 23 • 24 •	Two or more contacts. One of the contacts turns OFF at the halfway of a notch while other(s) turns ON. Lapping points are connected with a dotted line.
Residual Contact (For Spring-Return System For 45° Operation only)	(8) (1) (2) 0 11	Contact turns ON at a O-marked position.  Even when an operator returns the handle to the original position, contact stays ON. Then, when the operator moves the handle in an opposite direction, contact turns OFF and returns to the original status.  (8) (1) (2)  O 11  O 13  12 O  14 O
Pull/Push Contact	(8) (1) (2) 0 11	Contact turns ON or OFF by pulling or pushing. Contact doesn't ON or OFF by rotating.  means contact turns OFF at pushing position, and turns ON at pulling position. means POC turns ON at pushing position, and turns OFF at pulling position.



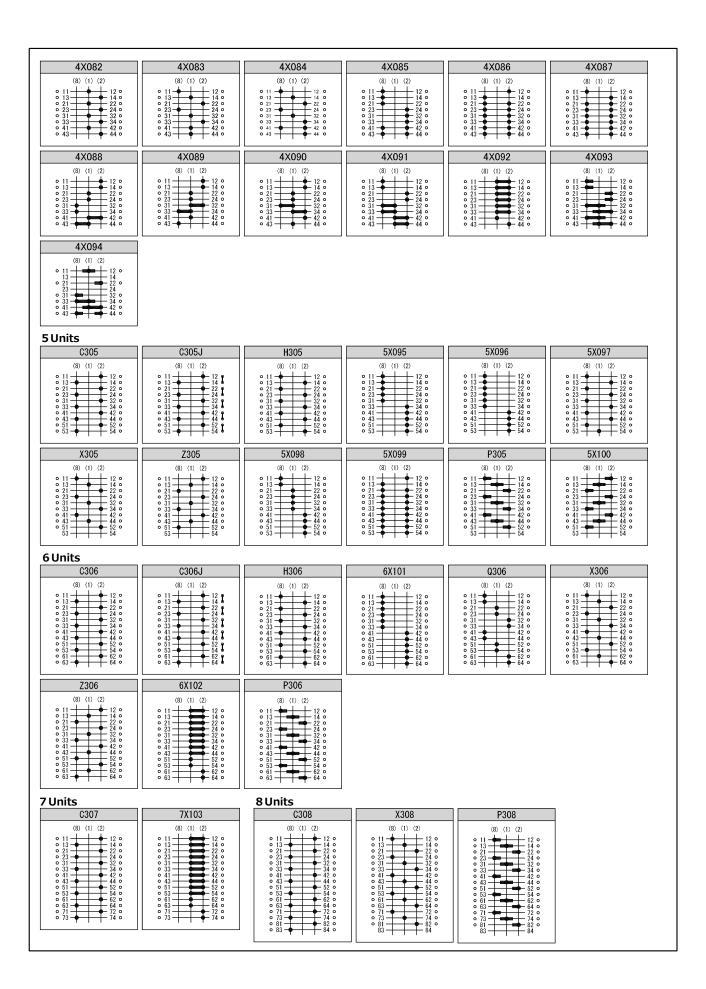




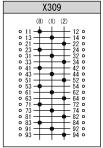


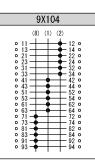


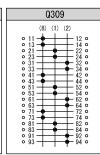
\*\* Single contact and Lap contact of "3X072" may cause a lapping momentarily. See Page A-100 for more information about Momentary Lap.

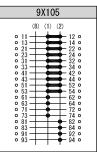


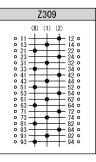
#### 9 Units



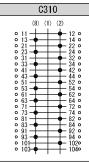


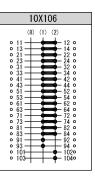






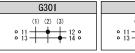
#### 10Units







#### 1 Units

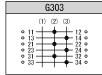


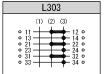


#### 2 Units

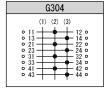
G302	L302
(1) (2) (3)	(1) (2) (3)
• 11 12 • 14 • 14 • 22 • 24 •	• 11 12 • 12 • 14 • 14 • 22 • 22 • 24 • 24

#### 3 Units

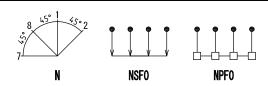




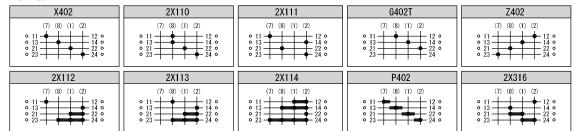
#### 4 Units



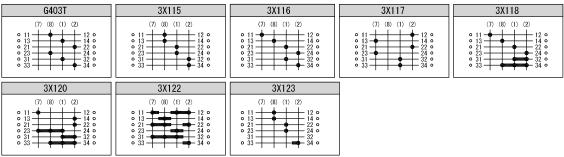
L304
(1) (2) (3) 0 13 12 14 0 0 13 24 0 0 21 27 0 0 23 24 0 0 33 24 0 0 41 40 0



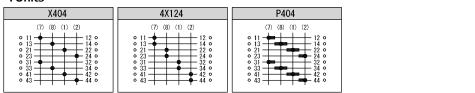
#### 2 Units



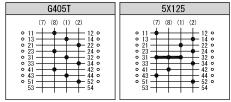
#### 3 Units



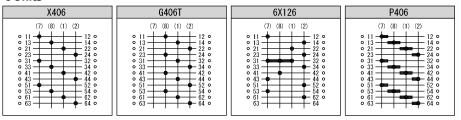
#### 4 Units

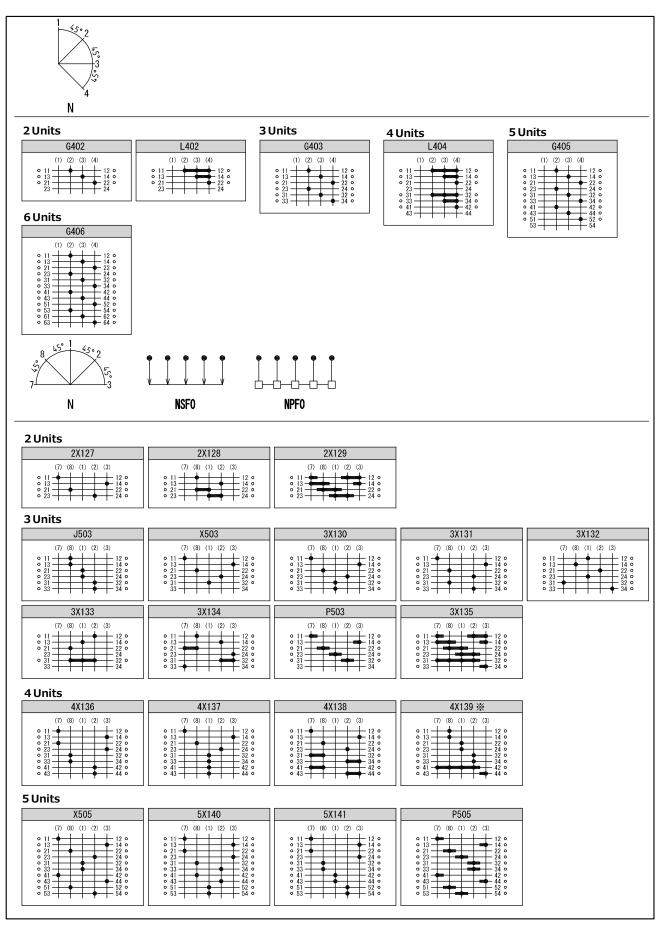


#### 5 Units



#### 6 Units

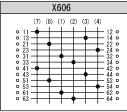


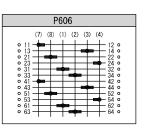


\*\* Single contact and Lap contact of "4X139" may cause a lapping momentarily. See Page A-100 for more information about Momentary Lap.

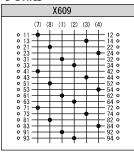
#### 6 Units 7 Units 6X142 6X143 7X144 (7) (8) (1) (2) (3) (7) (8) (1) (2) (3) (7) (8) (1) (2) (3) 12 0 14 0 22 0 22 0 32 0 32 0 42 0 44 0 44 0 62 0 64 0 12 0 14 22 0 24 32 0 44 0 55 0 62 0 64 0 64 0 77 0 12 0 14 0 22 0 24 0 32 0 32 0 44 0 44 0 54 0 62 0 64 0 8 Units 1 0 Units X508 8X145 P508 X510 P510 ASU8 (7) (8) (1) (2) (3) 13 13 21 22 33 33 44 43 55 61 63 63 63 73 73 83 (7) (8) (1) (2) (3) (7) (8) (1) (2) (3) (7) (8) (1) (2) (3) o 21 45° 1 \$ 6 45° 5 N N 4 Units 8 Units 4 Units 7 Units U804 L504 L508 L807 (1) (2) (3) (4) (5) (1) (2) (3) (4) (5) (1) (2) (3) (4) (5) (6) (7) (8) (1) (2) (3) (4) (5) (6) (7) (8) 12 ° 14 ° 22 ° 24 ° 32 ° 34 ° 44 ° 52 ° 64 ° 72 ° 74 12 ° 14 ° 22 ° 24 ° 32 ° 34 ° 42 ° 44 ° 12 ° 14 ° 22 ° 24 ° 32 ° 34 ° 42 ° 44 12 ° 14 ° 22 ° 24 ° 32 ° 34 ° 42 ° 44 ° 52 ° 54 ° 64 ° 64 ° 72 ° 74 ° 74 ° 84 ° 84 0 11 13 0 21 23 0 31 3 3 41 43 0 51 53 0 61 73 0 81 83 N 3 Units X603 3X150 P603 (7) (8) (1) (2) (3) (4) 11 0 12 0 14 0 22 0 23 0 34 0

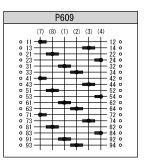
## 6 Units

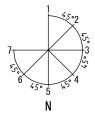




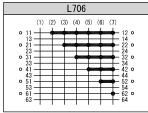
#### 9 Units

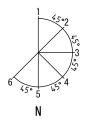




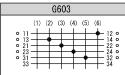


#### 6 Units

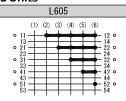




#### 3 Units



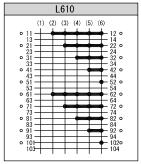
#### 5 Units

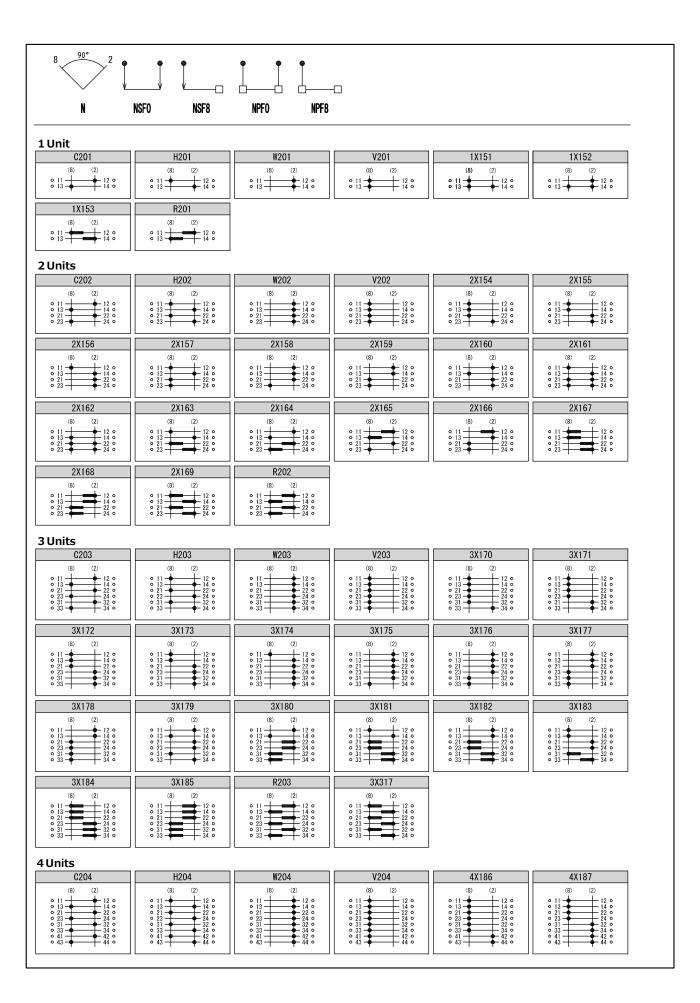


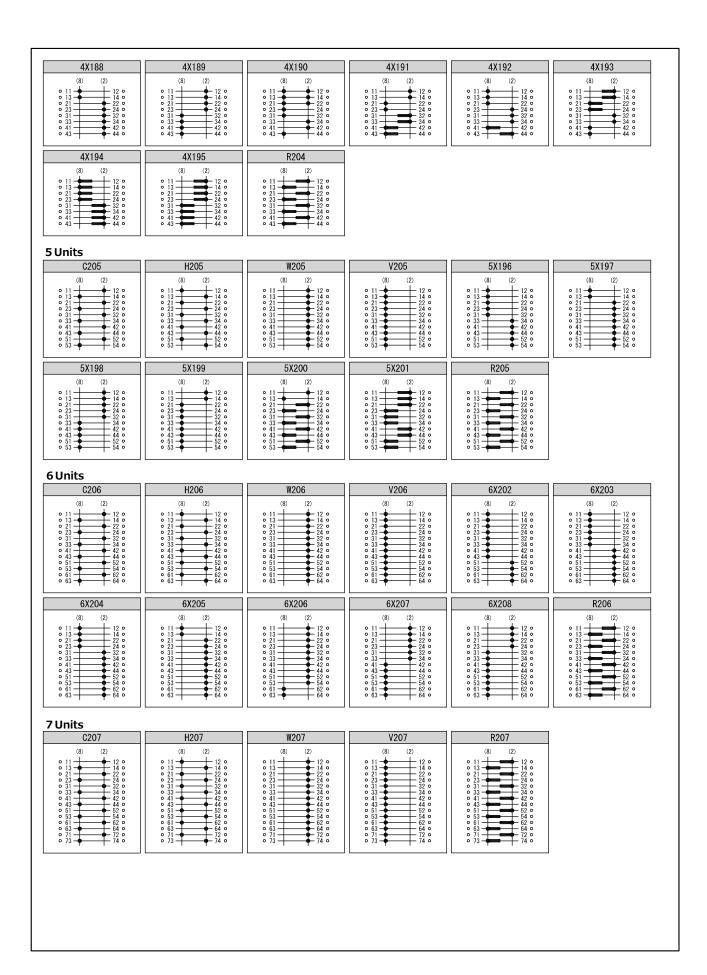
#### 6 Units

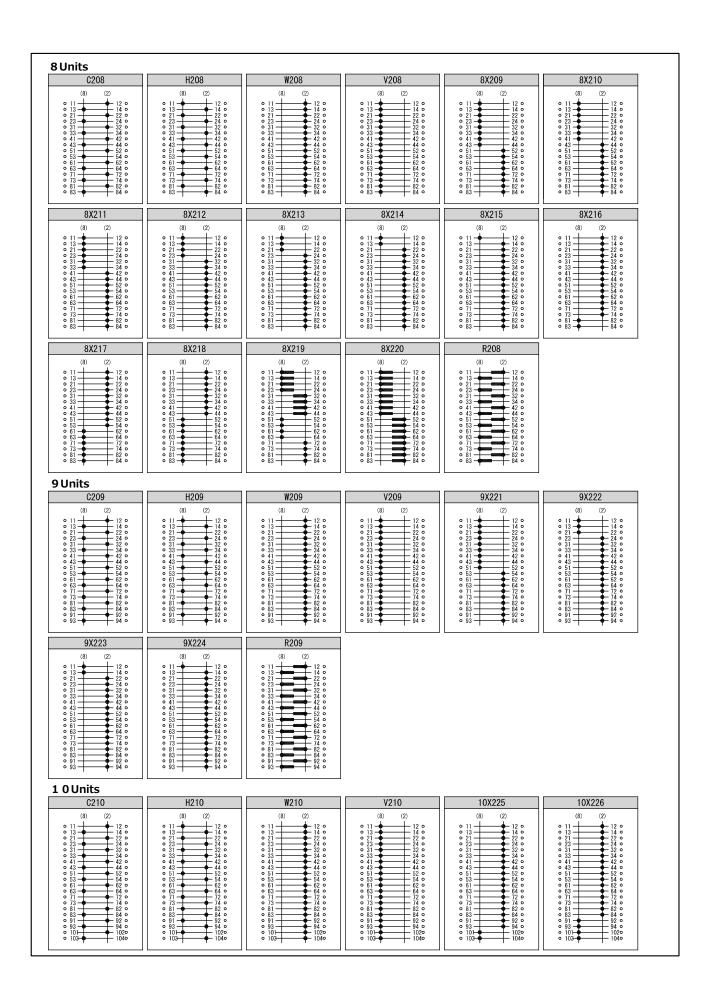


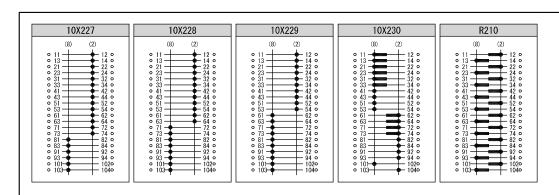
#### 1 0 Units



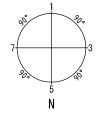










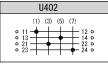




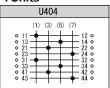
#### 5 Units

5VG
(7) (1) (3) 0 11 12 0 0 21 14 0 0 22 0 0 23 24 0 0 33 32 0 0 33 40 0 0 43 40 0 0 43 40 0 0 43 54 0

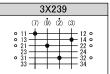


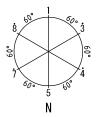


4 Units



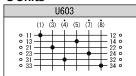
#### 3 Units



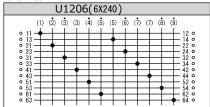




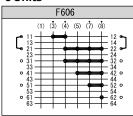
#### 3 Units

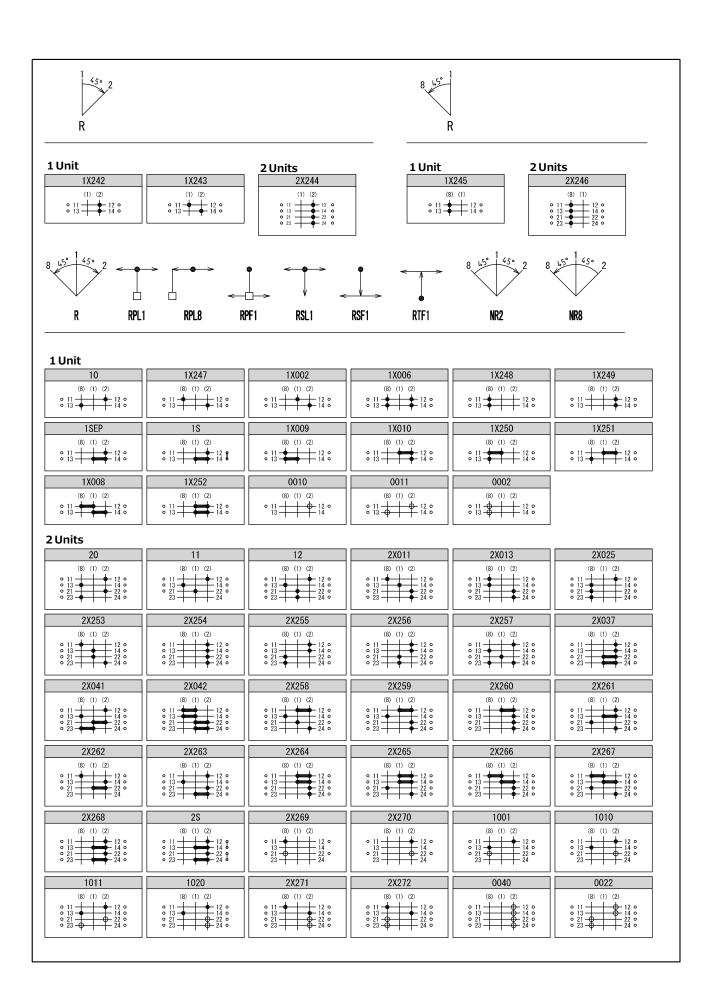


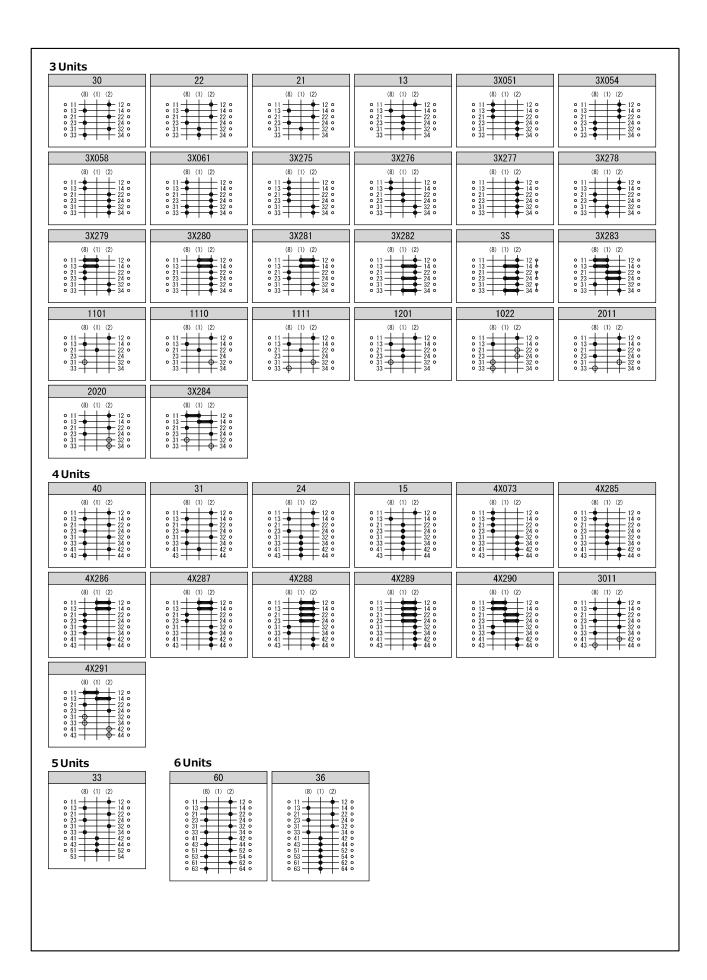
#### 6 Units



#### 6 Units

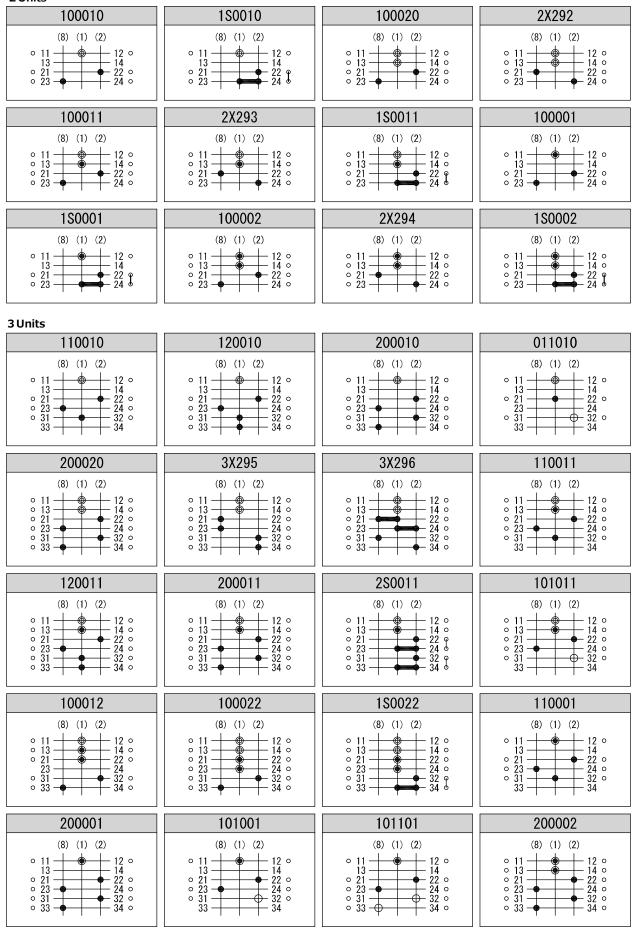






#### [With PII/Push Contact] Below listed contact diagram's Pull/Push posision is 1.

#### 2 Units



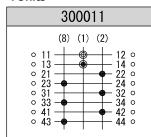
#### $\hbox{\bf [With PII/Push Contact]} \ \ \hbox{\bf Below listed contact diagram's Pull/Push posision is} \ \ 1 \, .$

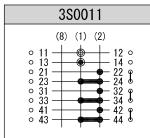
3X297						
(8) (1) (2) 0 11						

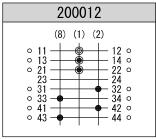
100003						
<ul> <li>11 -</li> <li>13 -</li> <li>21 -</li> <li>23 -</li> <li>31 -</li> <li>33 -</li> </ul>	(8)	(1)	(2)	12 14 22 24 32 34	0	

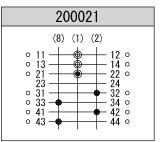
100004					
<ul><li>11</li><li>13</li><li>21</li><li>23</li><li>31</li><li>33</li></ul>	(8) (1)	(2) 12 14 22 24 32 34	0 0 0		

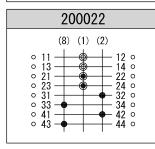
#### 4 Units

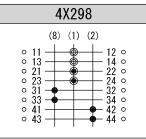


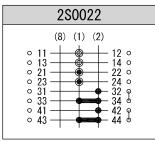


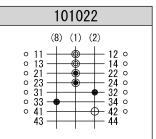


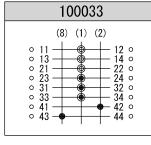


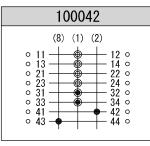


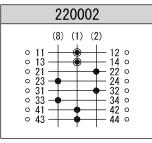


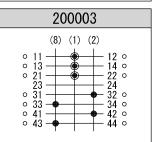




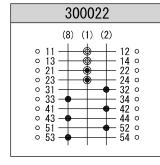


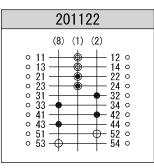


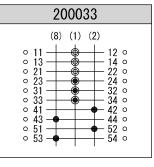


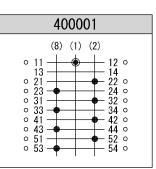


#### 5 Units



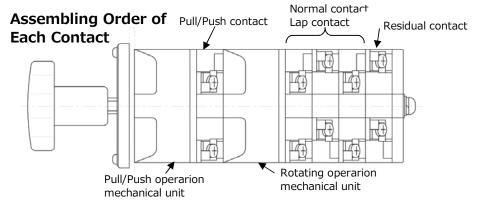




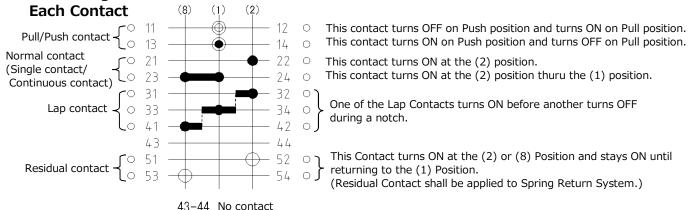


## Order Method of Customized Contact Diagram

Contact Diagram Configuration is composed, as below-illustrated, in the order of Pull/Push Contact, Normal Contact (Single Contact/Continuous Contact), Lap Contact and Residual Contact from the Handle. Therefore, please be sure to write down in the order of Pull/Push Contact, Normal Contact(Single Contact/Continuous Contact), Lap Contact and Residual Contact from the upside when you draw the Contact Diagram.







## **Instructions & Precautions on Ordering Customied Contact Diagram**

#### **Principles on Unit Combinations**

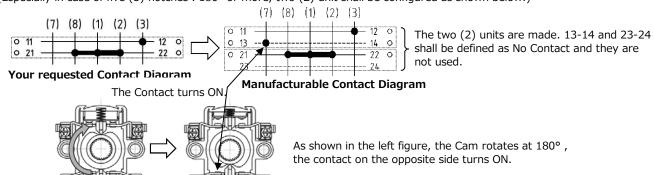
① Single contact and Continuous contact may be combined in same unit Each of other types of contacts ( Pull/Push, Residual and Lap Contacts) cannot be combined with any of the rest ( other types of contacts) in the same unit. (This is because one (1) cam is used per unit. See Cam List on Pages A-101~103 as for the Contact

Combinations Manufacturable.)



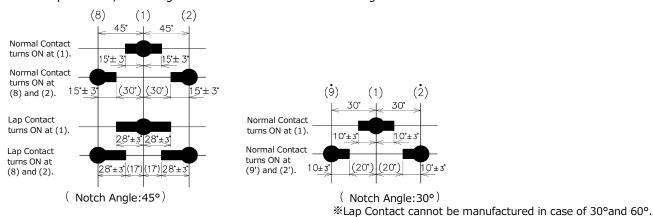
This unit cannot be manufactured because Normal Contact and Lap Contact are combined in the same unit.

② One (1) Unit Comprises of Contact with two (2) circuits. Because the cam(cam's shape) is positioned at the angle of 180° of a couple of contacts, your requested contact diagram may not be manufactured in one (1) unit. (Especially in case of five (5) notches: 180° or more, two (2) unit shall be configured as shown below.)



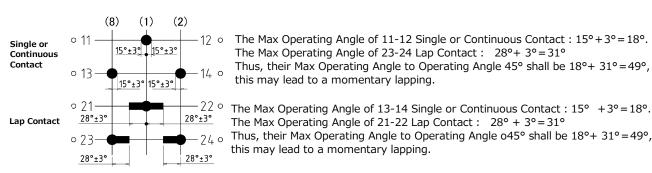
#### **Operating Angle and Operating Leeway Angle**

As for Operating Angle and Operating Leeway Angle of Normal Contact (Single/Continuous Contacts), and Lap Contact, such angles are set as follows for controlling.



#### **Precautions on Momentary Lap**

As for Single Contact, Continuous Contact and Lap Contact, leeway (allowance) angle of  $\pm 3^{\circ}$  is set for their respective operation angles. Therefore, in case of the following Contact Diagram in which Single Contact (or Continuous Contact) and Lap Contact coincide, such Contacts may cause a lapping momentarily.



## Max. Number of Units & Max Number of Contacts

#### In cese of General Type

Operational Mathods	Rotating	Manual Return	Spring Return /Complicated Type (※)	Manual Return	Spring Return /Complicated Type (※)		Spring Return /Complicated Type (※)	Click Type
	Pull/Push	_	_	Manual Return	Manual Return	Spring Return	Spring Return	_
Max. No. of U	Jnits	20	12	16	12	16	12	3
Max. No. of Sim Open Contact	ultaneous	16	6	14	6	14	6	3
Max. No. of L	_ap Contacts	10	3	8	3	8	2	2
Max. No. of Res	idual Contacts		6		6		6	
Max. No. of Pull,	/Push Contacts			6	6	6	6	
Max. No. of Sim Open Pull/Push				6	6	4	4	

#### In cese of Key Handle Type

Operational Mathods	Rotating	Manual Return	Spring Return /Complicated Type (※)			
Max. No. of l	Jnits	16	12			
Max. No. of Simultaneous Open Contact		14	6			
Max. No. of L	ap Contacts	8	3			
Max. No. of Res	idual Contacts		6			

(\*) Contact us about the manufacturing of [90°Spring-Return-Type Operation System.]

<sup>•</sup>Maximum Number of Simultaneously Open Contacts means that the number of contacts, which stay ON at each position and also which are shifting from ON-status to OFF-status in case of rotating operation, is most in number. This Maximum Number of Simultaneous Open Contacts means the maximum number of such type of contact. However, the number of Simultaneously Open Contacts manufacturable in case of Spring-Return means the maximum number of such type of contact in the process of returning to the central position from the left or right position.

<sup>•</sup> Complicated Type indicates that one side uses Spring Return System and other side uses Manual Return System.

<sup>·</sup>As for unit integrated with Pull/Push Contact and Residual Contact, They can be manufactured up to three(3) units.

<sup>•</sup>As for Twin contact, contact us for technical details. This type has fewer contacts due to differences in Contact Pressure Specification.

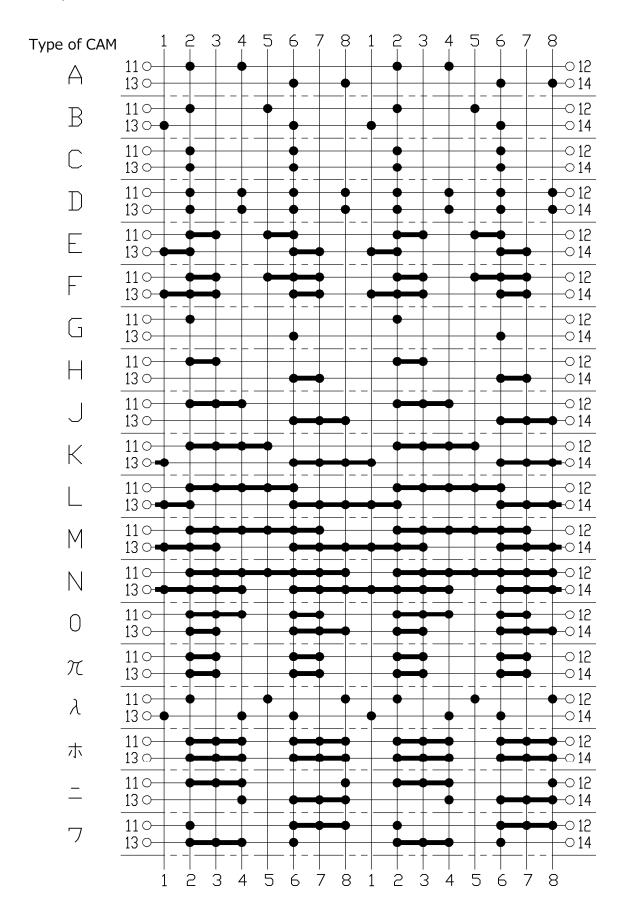
 $<sup>\</sup>bullet \text{Be careful as for Rotating Operation in case of Manual Return, the operation may come to stop on the } \\$ 

halfway between the notches. Therefore, be sure to conduct the switchover operation without fail.

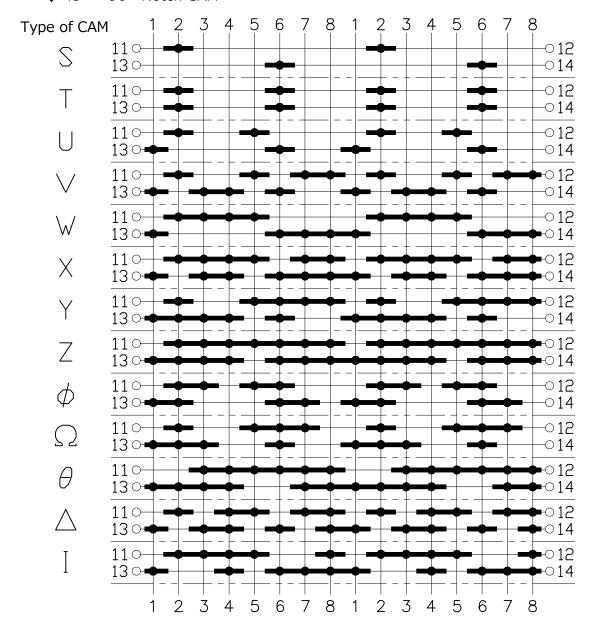
#### Reference

#### **CAM List**

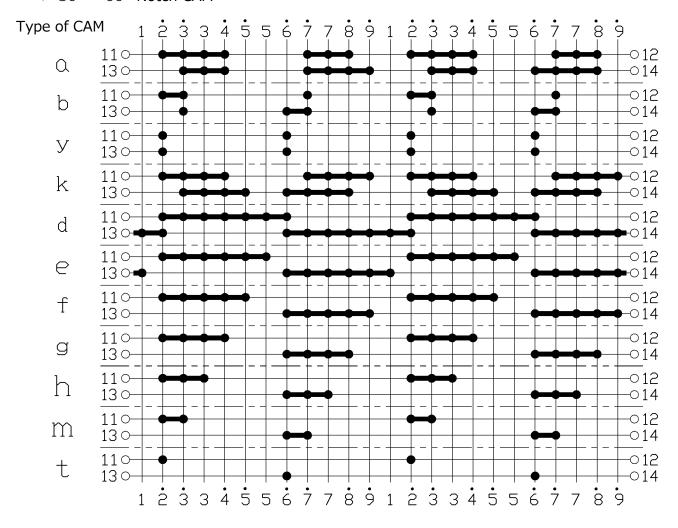
**♦** 45° • 90° **Notch CAM** 

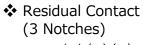


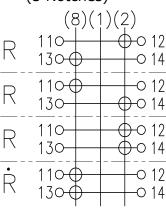
**♦** 45° • 90° **Notch CAM** 



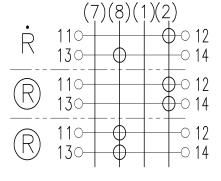
### ❖ 30° ⋅ 60° Notch CAM



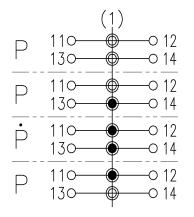




### ❖ Residual Contact (4 Notches)



#### ❖Pull/Push Contact



## **Part Items**

# Terminal Covers

### **Side Cover**

Model: B - C □

C	Code	Application	Dimensions
	N	1~3Units	70 X
	L	4~6Units	02

 $\divideontimes$  Side Cover covers from the side of End-Plate to 6th units in case of 7 or more units.

Choose B-CL in case that Pull/Push contact is integrated.

### **Upper Cover**

Model: B L C -□

Code	Application	Dimensions
S	1∼3 Units	65 94
M	<b>4~6 Units</b> L=83	
L	7~9 Units L=119	
LL	10~12 Units L=155	65

### **Handle Cover**

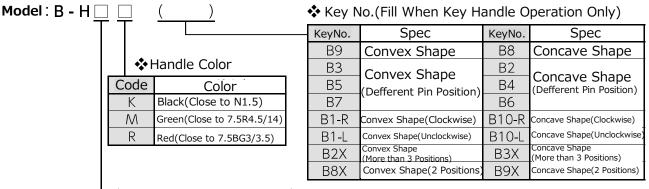
Code	Application Type	Application Handle		Outline			
B-CH1	P. Tuno	Stick Pistol Oval	<b>Dim</b> A 95	B 69	ons C 74		
D (112)	B-Type	Chrysanthemum	Din A	nenti B	ons	/ Magnet	
B-CH2		Boat Arrow	75	57	74		
		Laura	Din	nenti	ons		
A-CH1		Large Chrysanthemum	Α	В	С		
A-CITI	AB-Type	Large Oval	85	82	79	A	
	AB Type	АБ-Туре	Din	nent	ions		
A-CH2		Large Stick	Α	В	С	<b>V</b>	
<b>※</b>		Large Pistol	115	91	79		
			Din	nent	ions		
JB-CH1		Chrysanthemum	Α	В	С	B 1	
35 CITI	ID Tymo	Arrow	85	66	79		
	JB-Type		Din	nent	ons		
JB-CH2		Stick Pistol	Α	В	C		
JD CHZ		Oval	95	80	79	Magnet Installation.	

\* "A-CH2" can be used for all type of handle in case of YB-Type.

### Handle

Fixing screws are not attached to the Handle, need to order Screw Set shown on Page A-107 separately. Refer to page A-72~73 for the dimension of handles.





❖Standard Size Handle ❖ Large Size Handle

Code	Shape	Code	Shape
R	Chrysanthemum	AR	Large Chrysanthemum
Р	Pistol	AP	Large Pistol
V	Oval	AV	Large Oval
S	Stick	AS	Large Stick
Υ	Arrow %1		-

Special Handle(Black Only)

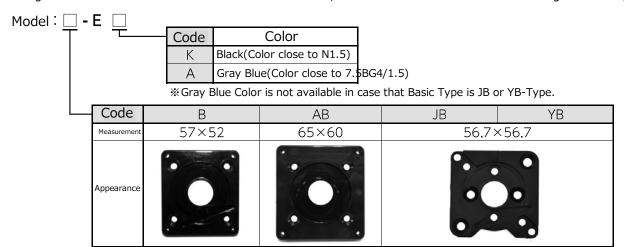
Code		Shape	
G	Ball		<b>%</b> 1,2

Boat

- ¾ 1 Arrow Handle, Ball Handle are Black only available. Also these Handles are not available in case of Key Handle Operation.
- Because of difference of mounting method, Ball Handle cannot be replaced from other shapes of handle.

### **Name Plate Stand**

Fixing screws are not attached to the Name Plate Stand, need to order Screw Set shown on Page A-107 separately.



## Name Plate Frame

Name Plate Flame for One-Touch mounting type NP. Only for JB-type and YB-type available.(Black Color only)

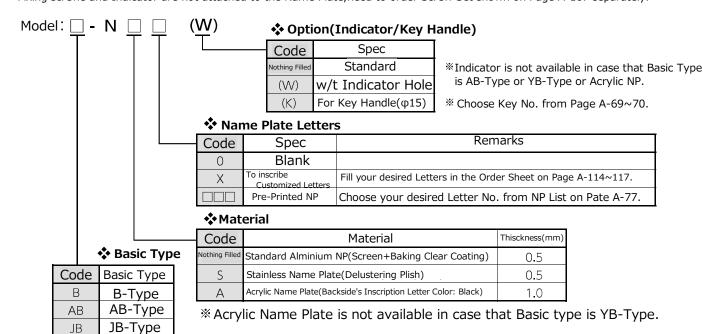
Code	JB-FJK	JB-FJK(S10)	YB-FK
Application	JB-Type(NP Thickness:0.5mm) (For Alminius/Stainless NP)	JB-Type(NP Thickness:1.0mm) (For Acrylic NP)	ҮВ Туре
Measurement	60×60	60×60	73×60
Appearance			

### Name Plate

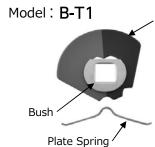
YB-Type

YB

Fixing screws and Indicator are not attached to the Name Plate, need to order Screw Set shown on Page A-107 separately.



### **Indicator**

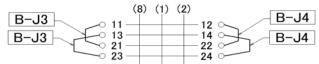


Indicator

※ Indicator can be additionally mounted only when Operation method is Spring-Return-Type(Operational Angle45°). Indicator cannot be mounted in case that the basic type is AB-Type and YB-Type, and in case that Acrylic Name Plate is used. See page A-112 for Assembly Method.

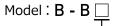
## Short Bar

Code	B-J1	B-J2	B <b>-</b> J3
Terminal No.	11-13 · 22-24 · 31-33 · 42-44	12-14 · 21-23 · 32-34 · 41-43	11-21 · 13-23 · 31-41 · 33-43
Terminar No.	51-53 · 62-64 · 71-73 · · · · ·	52-54 · 61-63 · 72-74 · · · ·	51-61 · 53-63 · 71-81 · · · · ·
Chara			w <sup>w</sup> Eq
Shape	₩ <u></u>		
Code	B <b>-</b> J4		
Terminal No.	12-22 • 14-24 • 32-42 • 34-44	< Usage Example >	
Terrinar No.	52-62 · 54-64 · 72-82 · · · · ·		
		Terminal No. (8) (	Terminal 1) (2) No.
Shape	+	B-J1 11 13 B-J2 21 23	12 B-J2 14 B-J1



### **Screw Set**

Set sales only. Not sold separately.



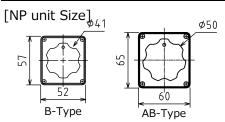
Code	Application Model	Set i	ncluding		Screw Type	Materials
		For Handle	M3×10	1 pc	Built in Round Head Screw(3P)	Copper(Glvanized)
1	B-Type	For NP	M2.6×5	4 pcs	Round Head Tappng Screw	Brass(Nickel-Plated)
		For NP Stand	M4×16	4 pcs	Countersunk Screw	Copper(Glvanized)
		For Handle	M3×10	1 pc	Built in Round Head Screw(3P)	Copper(Glvanized)
5	AB-Type	For NP	M3×5	4 pcs	Round Head Tappng Screw	Brass(Nickel-Plated)
		For NP Stand	M4×16	4 pcs	Countersunk Screw	Copper(Glvanized)
		For Handle	M3×10	1 pc	Built in Round Head Screw(3P)	Copper(Glvanized)
13	JB-Type YB-Type	For NP	_		_	<del></del>
	ть-туре	For NP Stand	M4×16	2 pcs	Built in Round Head Screw(3P	Copper(Glvanized)

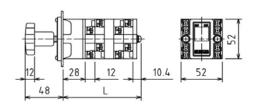
## **Outline Drawing**

\*See A-111 for dimension of respective handle.

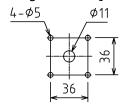
Manual Return/Spring Return/Hybrid

Type: BN、BR□、BNR□/ABN、ABR□、ABNR□





#### [Mounting Hole size]



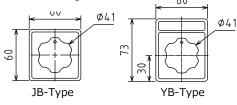
No. of units	1	2	3	4	5	6	7	8	9	10
L(mm)	50	62	74	86	98	110	122	134	146	158
No. of units	11	12	13	14	15	16	17	18	19	20
L(mm)	170	182	194	206	218	230	242	254	266	278

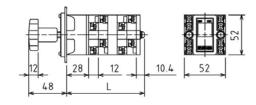
 $\mbox{\%}$  Spring Return and Hybrid type can be mamufactured up to 12 Units.

#### Manual Return/Spring Return/Hybrid

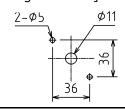
Type: JBN, JBR□, JBNR□/YBN, YBR□, YBNR□

#### [NP unit Size]





#### [Mounting Hole size]



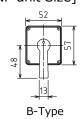
No. of units	1	2	3	4	5	6	7	8	9	10
L(mm)	50	62	74	86	98	110	122	134	146	158
No. of units	11	12	13	14	15	16	17	18	19	20
L(mm)	170	182	194	206	218	230	242	254	266	278

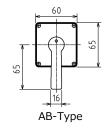
※ Spring Return and Hybrid type can be mamufactured up to 12 Units.

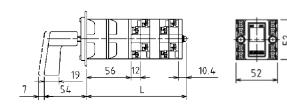
Pull·Push operation (w/o pull·push contact) /Spring Return w/ Click

Type: BNP_, BRP_, BNR_P_, BNS_, BRS_, BNR_S_,
BNT□、BRT□、BNR□T□
ABNP□、ABRP□、ABNR□P□、ABNS□、ABRS□、ABNR□S□
ABNT□、ABRT□、ABNR□T□、BRX、ABRX

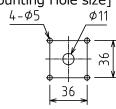
#### [NP unit Size]







#### [Mounting Hole size]

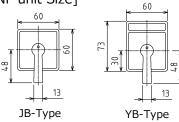


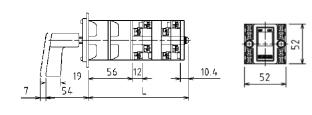
No. of units	1	2	3	4	5	6	7	8	9	10
L(mm)	78	90	102	114	126	138	150	162	174	186
No. of units	11	12	13	14	15	16				
L(mm)	198	210	222	234	246	258				

 $\mbox{\%}$ In case that Rotating operation is Spring Return or Hybrid type can be mamufactured up to 12 Units.Click Type w/ click can be manufactured up to 3 units.

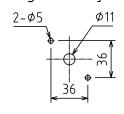
Pull Push operation (w/o pull push contact) /Click type Spring Return Type: JBNP□、JBRP□、JBNR□P□、JBNS□、JBRS□、JBNR□S□
JBNT□、JBRT□、JBNR□T□
YBNP□、YBRP□、YBNR□P□、YBNS□、YBRS□、YBNR□S□
YBNT□、YBRT□、YBNR□T□、JBRX、YBRX

#### [NP unit Size]





#### [Mounting Hole size]



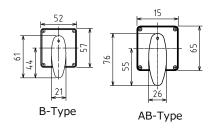
No. of units	1	2	3	4	5	6	7	8	9	10
L(mm)	78	90	102	114	126	138	150	162	174	186
No. of units	11	12	13	14	15	16				
L(mm)	198	210	222	234	246	258				

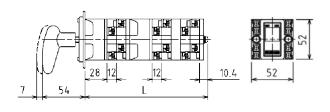
\*In case that Rotating operation is Spring Return or Hybrid type can be mamufactured up to 12 Units.Click Type w/ click can be manufactured up to 3 units.

# Pull Push operation (w/ pull push contact)

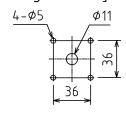
Type:BNP□、BRP□、BNR□P□、BNS□、BRS□、BNR□S□、
BNT BRT BNR T
ABNP□、ABRP□、ABNR□P□、ABNS□、ABRS□、ABNR□S□
ABNT□、ABRT□、ABNR□T□

#### [NP unit Size]





#### [Mounting Hole size]

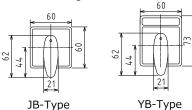


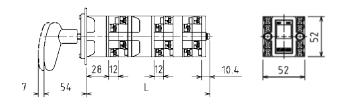
No. of units	1	2	3	4	5	6	7	8	9	10
L(mm)	-	96	108	120	132	144	156	168	180	192
No. of units	11	12	13	14	15	16				
L(mm)	204	216	228	240	252	264				

lephsIn case that Rotating operation is Spring Return or Hybrid type can be mamufactured up to 12 Units.

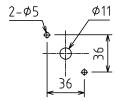
# Pull·Push operation (w/ pull·push contact)

#### [NP unit Size]





#### [Mounting Hole size]



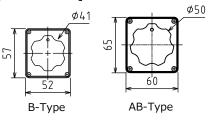
No. of units	1	2	3	4	5	6	7	8	9	10
L(mm)	-	96	108	120	132	144	156	168	180	192
No. of units	11	12	13	14	15	16				
L(mm)	204	216	228	240	252	264				

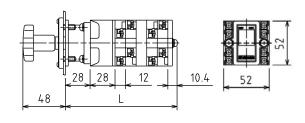
※In case that Rotating operation is Spring Return or Hybrid type can be mamufactured up to 12 Units.Click Type w/ click can be manufactured up to 3 units.

#### **Key Handle Type**

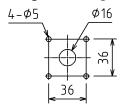
Type:BNK□、BRK□、BNR□K□/ABNK□、ABRK□、ABNR□K□

#### [NP unit Size]





#### [Mounting Hole size]



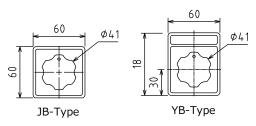
No. of units	1	2	3	4	5	6	7	8	9	10
L(mm)	78	90	102	114	126	138	150	162	174	186
No. of units	11	12	13	14	15	16				
L(mm)	198	210	222	234	246	258				

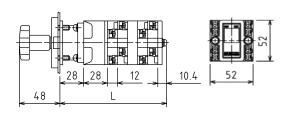
\*\*Spring Return and Hybrid type can be mamufactured up to 12 Units.

#### Key Handle Type

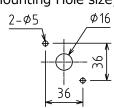
 $\textbf{Type}: \texttt{JBNK} \square \texttt{, JBNR} \square \texttt{, JBNR} \square \texttt{, YBNK} \square \texttt{, YBNR} \square \texttt{, YBNR$ 

#### [NP unit Size]





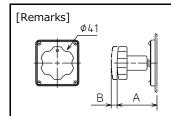
#### [Mounting Hole size]



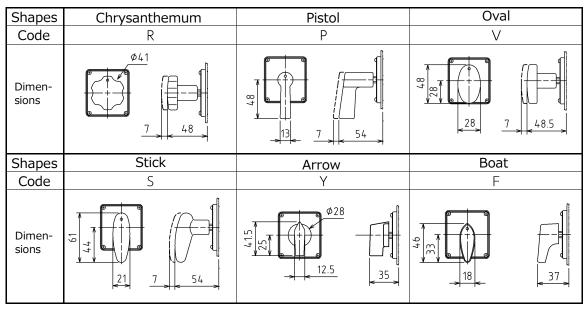
No. of units	1	2	3	4	5	6	7	8	9	10
L(mm)	78	90	102	114	126	138	150	162	174	186
No. of units	11	12	13	14	15	16				
L(mm)	198	210	222	234	246	258				

\*Spring Return and Hybrid type can be mamufactured up to 12 Units.

# **Handle Dimensions(Mounted Condition)**

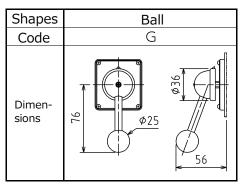


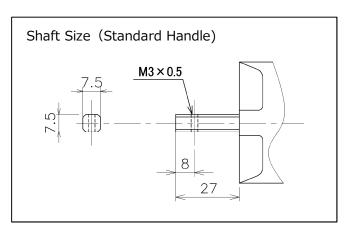
- A:Dimension from the mounting surface of Mechanical unit of Switch to the End of Handle.
- B:Length of Handle Pulled out when Pull Operation.
  - \*Broken Line Drawings are image of Pull/Push Operation.



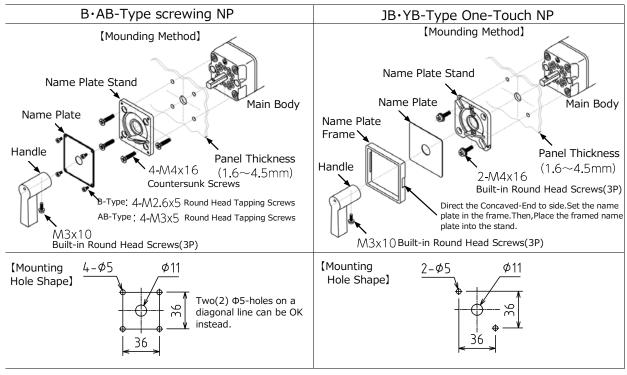
Shapes	Large Chrysanthemum	Large Pistol	Large Oval
Code	AR	AP	AV
Dimen- sions	7 56	50	34 7 56

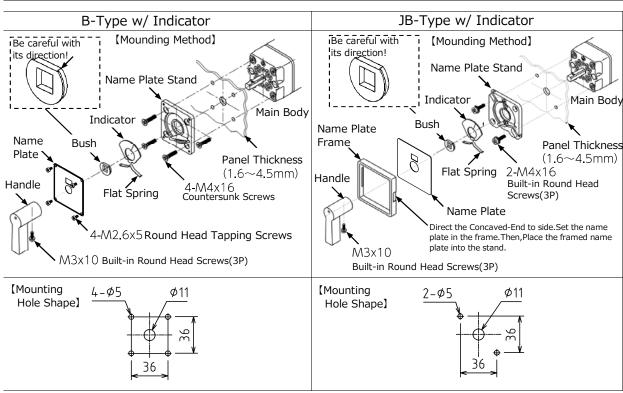
		-11-	
Shapes Code	Large Stick		
Code	AS		
Dimen- sions	9L 26	7 71	





## **Mounting Hole Processing Dimensions and Assembly Method**



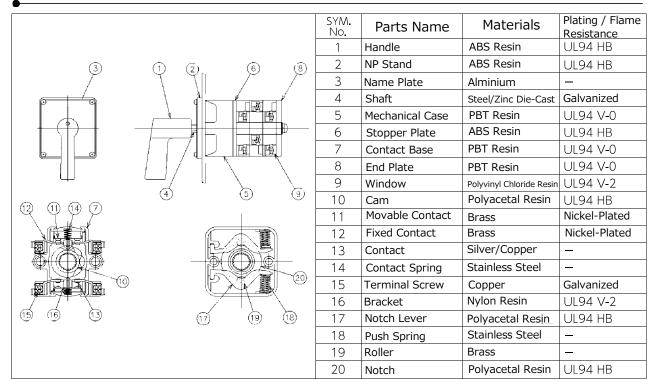


#### Standard Torque of Screws of Each Type

Screw Type	Screw Size	Tightening Torque
NP Mounting	M2.6	0.3N·m {3kgf·cm}
Screw	M3	0.4N·m {4kgf·cm}
Handle Fixing Screw	M3	0.7N·m {7kgf·cm}
Terminal Screw	M3.5	0.8N·m {8kgf·cm}
NP Stand Mounting Screw	M4	1.0N·m {10kgf·cm}

## **Technial Reference**

#### Name of Each Parts and its Materials



## **Weight List**

The weight listed below stands for roughly calculated weight of [Main Body of aswitch + NP stand + Name Plate + Handle + A set of screws used].

The number of the units manufacturable is limited depending on the types.

See page A-100 for the number of the units manufacturable.

		(g)
Number of Unit	Rotating Operation	Pull/Push Operation · Click-Type
1	250	350
2	300	400
3	350	450
4	400	500
5	450	550
6	500	600
7	550	650
8	600	700
9	650	750
10	700	800
11	750	850
12	800	900
13	850	950
14	900	1,000
15	950	1,050
16	1,000	1,100
17	1,050	
18	1,100	
19	1,150	
20	1,200	